

## CLAIMS

1. Re-sealable bag (1) with a closure (13) attached in an interior thereof to one of the front or rear walls (3, 5), with the closure comprising two closure  
5 parts (13a, 13b), which are at a distance from a connecting or latching area (19) of the closure (13), which form a connection to the wall (3, 5), and having free edges that are connected undetachably to the wall (3, 5), and with a safety strip (11) above an opening (27) above the latching area (19) of the closure (13), wherein the safety strip (11) is configured so that it can be  
10 separated from the wall (3, 5) before an initial opening for exposing the opening (27), characterized in that both closure parts (13a, 13b) of the closure (13) are connected to the wall (3, 5) underneath the opening (27) and that a cover sheet (15) is attached to the inner closure part (13a) and also to the wall (3, 5) above and to a side of the opening (27).

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2. Bag (1) according to claim 1, characterized in that edges of the inner and the outer closure parts (13a, 13b) are connected to the front wall (3) by a single common seam (17b) or by two separate bonding, fusing, or sealing seams (17b).

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3. Bag (1) according to claim 1 or 2, characterized in that a lower edge of the cover sheet (15) is fixed undetachably at the inner closure part (13a).

4. Bag (1) according to claim 3, characterized in that the lower edge of the  
25 cover sheet (15) is fixed directly on or at a distance to an inner grooved closure (19a).

5. Bag (1) according to claim 1, characterized in that free edges of the closure parts (13a, 13b) are connected to each other and the closure (13) is produced  
30 in one part.

6. Bag (1) according to claim 1, characterized in that the cover sheet (15) is produced in one part with the closure (13) or with the rear closure part (13a).
- 5    7. Bag (1) according to claim 1, characterized in that the inner closure part (13a) is connected to the wall (3) in a peelable way.